



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

014711

648.4702
Job Sheet 206557



Part No: 648.4702

Job Qty: 6 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/3/20

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 3/20/20

Description: Order 23226

Type: Stock

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
110	Small Fab - 1	6 pcs		3/20/20	0.00	6.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4	DAS	
							Small Fab - 5	74	FEB 26 2020
							Small Fab - 6	9-89	
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
					0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
							QC 4 - 72		
							QC 4 - 74		
							QC 4 - 75		
							QC 4 - 78		
							QC 4 - 84	DAS	
							QC 4 - 80	80	FEB 27 2020
							QC 4 - 85	9-89	
130	Packaging 3-1 - Stock - B4B	6 pcs		3/20/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B	DAS	
							Packaging 3 - 4 - B4B	80	FEB 27 2020
							Packaging 3 - 5 - B4B	9-89	
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S259117



Part: 648.4702

Job No: 206557

Serial No/Batch: S259117

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 02/27/20

				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	6 pcs	3/20/20	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	6 pcs	3/20/20	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Small Fab) Pick kit Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - Identify and pack for shipping as per PPP 648.4702 135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402 140 - (QC21- Final Inspection - Work Order Release)					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4 ✓✓✓✓	Set Screw	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5253872 ✓✓✓✓
188-FSCS-832-5/8 ✓✓✓✓	Clock Spring Cover Screw	24 Ea (4 ea) ✓✓✓✓	110-Small Fab - 1	5258606 ✓✓✓✓
600.1309-A ✓✓✓✓	Label OK	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5136710 ✓✓✓✓
600.1313 ✓✓✓✓	C3 Warning Label	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5250439 ✓✓✓✓
AN4-16A ✓✓✓✓	Bolt	18 Ea (3 ea) ✓✓✓✓	110-Small Fab - 1	5251283-1 ✓✓✓✓
C2-14-2 ✓✓✓✓	Label Rivets	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5253886 ✓✓✓✓
C2-3-1 ✓✓✓✓	Latch Shaft Du Bearing	12 pcs (2 ea) ✓✓✓✓	110-Small Fab - 1	5254345 ✓✓✓✓
C2-3-2-1 ✓✓✓✓	Roller Pin Retaining Ring	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5258604 ✓✓✓✓
C2-3-3-1 ✓✓✓✓	Latch Roller DU Bearing	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5254257 ✓✓✓✓
C2-3-5 ✓✓✓✓	Spacer, Teflon	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5149313 ✓✓✓✓
C2-3-8 ✓✓✓✓	Actuator Shaft Bushing	12 pcs (2 ea) ✓✓✓✓	110-Small Fab - 1	5248152 ✓✓✓✓
C3-10-2 ✓✓✓✓	Lock Spring	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5233540 ✓✓✓✓
C3-12-1 ✓✓✓✓	Lock Bushing	12 pcs (2 ea) ✓✓✓✓	110-Small Fab - 1	5252737 ✓✓✓✓
C3-12-6 ✓✓✓✓	Lock Roller Pin Circlip	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5190010 ✓✓✓✓
C3-13-1 ✓✓✓✓	Keeper Bushing	12 pcs (2 ea) ✓✓✓✓	110-Small Fab - 1	5254347 ✓✓✓✓
C3-13-5 ✓✓✓✓	Spring, Keeper	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5253898 ✓✓✓✓
C3-3-4-1 ✓✓✓✓	Ring, Retaining	24 pcs (4 ea) ✓✓✓✓	110-Small Fab - 1	5199546 x 8 5214930 x 16 ✓✓✓✓
C3-3-9 ✓✓✓✓	Actuator Spring 5128685 x 2 ✓✓✓✓	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5237238 x 4 ✓✓✓✓
C3-4-1 ✓✓✓✓	Load Beam Bushing	12 pcs (2 ea) ✓✓✓✓	110-Small Fab - 1	5241391 ✓✓✓✓
C3-7-1 ✓✓✓✓	Load Beam Bumper 5249355 x 2 ✓✓✓✓	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5208794 x 1 5186739 x 3 ✓✓✓✓
C3-7-2 ✓✓✓✓	Lock Bumper 5230472 x 1 ✓✓✓✓	12 pcs (2 ea) ✓✓✓✓	110-Small Fab - 1	5230440 x 4 5230617 x 4 ✓✓✓✓
C3-8-4 ✓✓✓✓	Solenoid Cover Gasket	6 pcs (1 ea) ✓✓✓✓	110-Small Fab - 1	5254482 ✓✓✓✓
NAS1149F0463P ✓✓✓✓	Washer (AN960-416) ✓✓✓✓	48 Ea (8 ea) ✓✓✓✓	110-Small Fab - 1	5247854 ✓✓✓✓
MS21044N4 ✓✓✓✓	Nut, Self-Locking	24 Ea (4 ea) ✓✓✓✓	110-Small Fab - 1	5244664 x 5257792 ✓✓✓✓
AN4-17A ✓✓✓✓	Bolt	6 Ea (1 ea) ✓✓✓✓	110-Small Fab - 1	5242947 ✓✓✓✓
MS21083N3 ✓✓✓✓	Nut	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5220750 ✓✓✓✓
NAS1149F0332P ✓✓✓✓	Washer (AN960-10L)	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5237749 ✓✓✓✓
MS35266-63 ✓✓✓✓	Solenoid Cover Screw	6 Ea (1 ea) ✓✓✓✓	110-Small Fab - 1	5253442 ✓✓✓✓
NAS1149F0363P ✓✓✓✓	Washer (AN960-10)	6 Ea (1 ea) ✓✓✓✓	110-Small Fab - 1	5075330 ✓✓✓✓
AN6-15A ✓✓✓✓	Bolt	6 Ea (1 ea) ✓✓✓✓	110-Small Fab - 1	5257398 ✓✓✓✓
MS21083N6 ✓✓✓✓	Nut	6 Ea (1 ea) ✓✓✓✓	110-Small Fab - 1	5251199 ✓✓✓✓
NAS1149F0632P ✓✓✓✓	Washer (AN960-616L)	12 Ea (2 ea) ✓✓✓✓	110-Small Fab - 1	5048297 ✓✓✓✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-1032-1/4	12	29	0
	188-FSCS-832-5/8	24	95	0
	600.1309-A	6	50	0
	600.1313	6	47	0
	AN4-16A	18	745	0
	AN4-17A	6	351	0
	AN6-15A	6	29	0
	C2-14-2	12	60	0
	C2-3-1	12	21	0
	C2-3-2-1	12	63	0
	C2-3-3-1	6	29	0
	C2-3-5	12	47	0
	C2-3-8	12	66	0
	C3-10-2	6	29	0
	C3-12-1	12	64	0
	C3-12-6	12	44	0
	C3-13-1	12	18	0
	C3-13-5	6	4	0
	C3-3-4-1	24	167	0
	C3-3-9	6	57	0
	C3-4-1	12	39	0
	C3-7-1	6	34	0
	C3-7-2	12	44	0
	C3-8-4	6	25	0
	MS21044N4	24	102	0
	MS21083N3	12	64	0
	MS21083N6	6	62	0
	MS35266-63	6	18	0
	NAS1149F0332P	12	5,458	0
	NAS1149F0363P	6	212	0
	NAS1149F0463P	48	238	0
	NAS1149F0632P	12	254	0
Part Specifications				
Specifications could not be found.				

Plex 2/3/20 11:13 AM Dart.Renwick.Jennifer